



AUTOMOBIL- UND MOTOREN-WERKE
BREMEN - GERMANY

RE.:

Brakes "Isabella"

B

215

Bremen, August 20th, 1957

To our
Authorized Borgward Dealers and Workshops

Gentlemen:

As known lead weights can be fitted to shift a vibration range which eventually occurs on the brake shoes.

These weights must be of own making according to the instructions given in our Service Bulletin B 191.

It is absolutely essential that all instructions given in this Service Bulletin must be strictly adhered to, whereby the following points must be especially observed:

1. Use only pure lead with a melting point of 327° C (617° F). The use of tin solder, bearing metal scrap etc. is not safe!
2. The installation of parts is only useful if the quoted weight of appr. 140 grammes (4.94 ounces (Avoir) (including attachment parts) is approximately observed.
3. The attachment faces of the weights must be surface ground after drilling.
4. A flat steel plate of the shape of the weight must be provided by all means on the outer side of the weights when these are mounted. Mounting of weights without this plate is not permissible.
5. Washers must be placed underneath the retaining nuts which must be securely locked by riveting after tightening.

In this connection we wish to point out that all cases of brake noise must be treated in accordance with our Service Bulletin B 207, which explains the presumptions for the installation of weights.

Yours very truly,

CARL F. W. BORGWARD G. M. B. H.
KUNDENDIENST
(CUSTOMERS SERVICE)
DEPT.

signed Grimberg

signed Wolff