



Subsequent Installation of Adjustable Rear Windows to "Isabella TS Coupé"

Bremen, 5. 10. 1960

Notice is hereby given that all models of the "Isabella TS Coupé" as from chassis No. 369 348 onwards are equipped with adjustable rear windows.

Information is hereby given that subsequent installation of these windows is now possible in vehicles prior to the above chassis number. The parts necessary for this modification are available as a special kit under Part No. 106 570 50 00 from our stores department.

The following is the procedure for the above modification:-

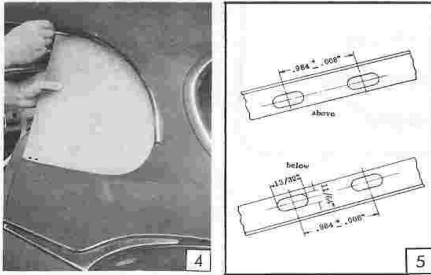
Dismantling Side Window

1. Remove upper and lower inner door frame battens from bodywork (Fig. 1).
2. Remove inner understrip from bodywork (Fig. 2).
3. Remove retaining screws from moulding and rubber seal from body frame (Fig. 3).
4. Remove blanking piece from door pillar.
5. Remove upper moulding from rubber seal.
6. Dismantle and remove side window.
7. Remove all traces of window cement from window aperture.

To locate the slotted holes for the pivot screws, it is recommended that a template be made using the diagram on p. 3 as a pattern.



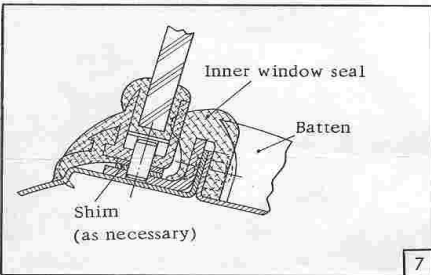
Installation of Adjustable Window



1. Place template in window opening and mark off slotted holes for pivot screws (Fig. 4). (In case of variation in window opening, modify template accordingly). For each slotted hole, scribe, centre punch and drill $2 \times 5/32$ " (4 m/m) holes. Cut out metal between each pair of holes (Fig. 5). Remove all burrs.

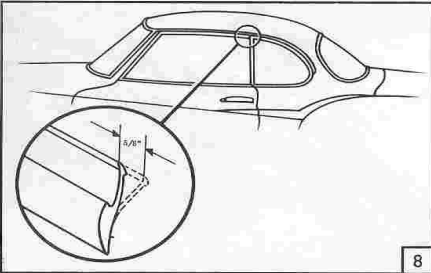


2. Draw back head lining $1/16$ " (1 m/m) from inner edge of window aperture.



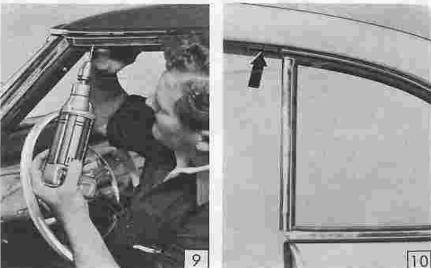
3. Smear inner edge of window aperture with rubber solution, stick window seal on inner edge and leave to dry for 1 1/2 hours. (Use Boston-Blacking No. 13671 rubber solution).

4. Fit bottom pivot to bodywork. Fit upper pivot in frame of adjustable window and install window in position in aperture (Fig. 6).



Secure upper pivot to body. Check alignment of door moulding with lower frame of adjustable window. Adjust window frame by fitting shim washers as may be necessary (Fig. 7).

5. Re-work upper moulding as per Fig. 8.



6. Fit upper moulding and rubber seal to body frame and drill new $1/8$ " (3 m/m) holes to take screws. Secure moulding and seal to frame. Check that upper moulding is in line with the upper frame of adjustable window. If need be, line up the moulding with shims under rubber seal (Fig. 10). (When using shims, secure door pillar against penetration of damp for about 6" (15 cm) with window cement (Fig. 10).

7. Check fitting of door in rubber seal of door aperture. If necessary, re-set door hang. (see KD Circular PKW 1/50-64/4 for details of door adjustment).
8. Fit inner understrip to bodywork.
9. Fit inner, upper and lower door frame battens to bodywork.
- 10.. Fit blanking piece to door pillar.
11. Push window home in aperture and mark off and drill $3/32''$ ($2\ 1/2\ \text{m/m}$) holes for adjustors into mouldings (Fig. 11). Secure adjustors in position.



Template for Installation of Adjustable Window

