



RE

**Dismantling (30051) and
Assembling (30061) Type
4 M 1,5 II and Type 4 M 1,5 II TS
Engines - Notice of Modification
Service Bulletin of 17. 2. 1960**

F I L E R
PKW 1
F I L E G R O U P
30
B U L L E T I N
7
N U M B E R

Bremen, 13. 6. 1960

In the list of the crankshaft measurements, mentioned under position 3, page 10, of our Service Bulletin of February 17th, 1960, the width of the lapped bearings instead of the journal width was quoted by mistake.

Kindly alter the a. m. Service Bulletin, page 10, accordingly.

here to cut out

		Journal Dia.		Journal Width
		(Main "a")	(Big-end "c")	(Lapped Bearing "b")
Standard		55.0 h6	48.0 j6	39.00 - 39.04
Repair Stage	1	54.75 h6	47.75 j6	39.35 - 39.39
	2	54.5 h6	47.5 j6	39.55 - 39.59
	3	54.25 h6	47.25 j6	39.75 - 39.79
	4	54.0 h6	47.0 j6	39.95 - 39.99