

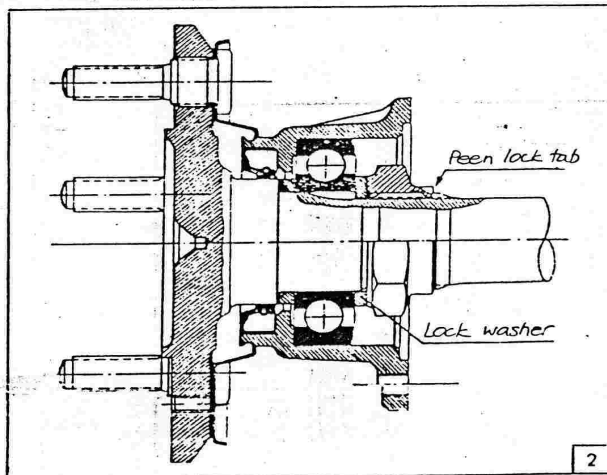
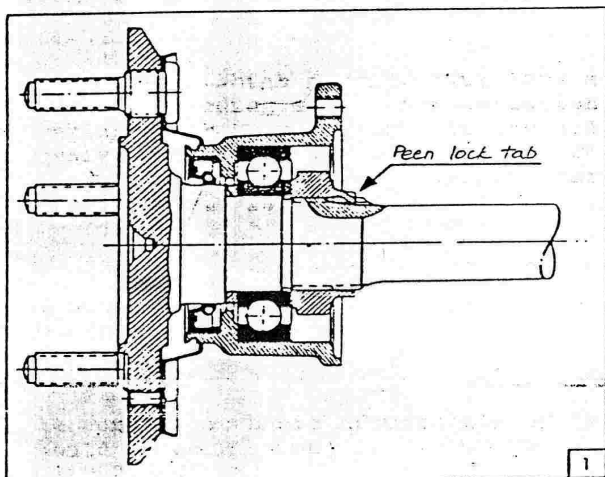
From vehicle no's 1 500 172 (Isabella/TS/ de luxe)  
 325 772 (Cambi)  
 370 698 (Coupe)

Bremen, den 20.1.1961

The rear axle shaft has been installed in a modified version (Elongation of the bearing seat/lock washer for special nut) (Fig 2)

Old Version

New Version



Assembly Method

1. Press oil seal into bearing housing of rear axle shaft. Make sure that the outer edge of the oil seal is lightly smeared with oil beforehand (use a suitable drift to press in).
2. Install the ballrace bearing in the bearing housing (use a suitable drift). Measure the bearing housing (see PKw1/06/2 Page 7, section 3).
3. Warm the already assembled bearing housing in an oilbath to 90-100 degrees centigrade.
4. Put the spacer ring on the half-shaft with the chamfer against the flat face of the shaft and pull on the already assembled bearing housing (warmed to about 100 degrees centigrade) quickly, in order to avoid its cooling.
5. Set the lock washer on the half-shaft.
6. Screw on the special nut, tighten up (WK150) and secure against turning.